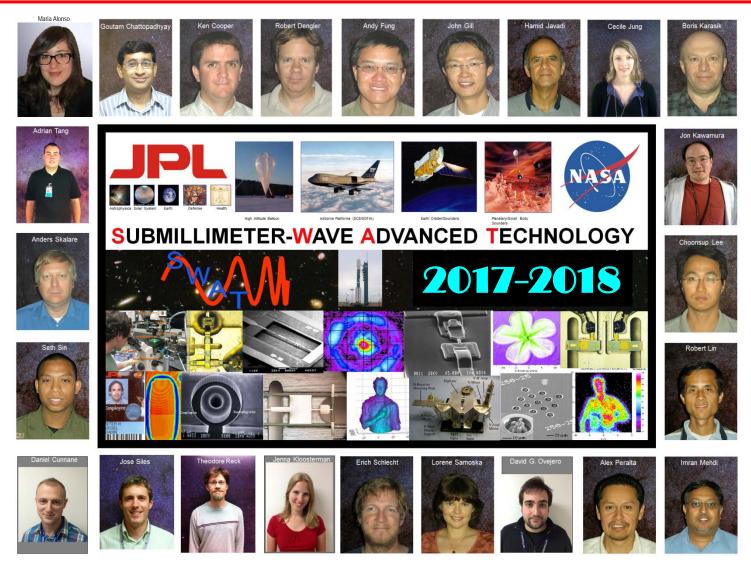
Receivers, Antennas, and Systems at Terahertz Frequencies

Goutam Chattopadhyay

Jet Propulsion Laboratory, California Institute of Technology,
Pasadena, CA, USA



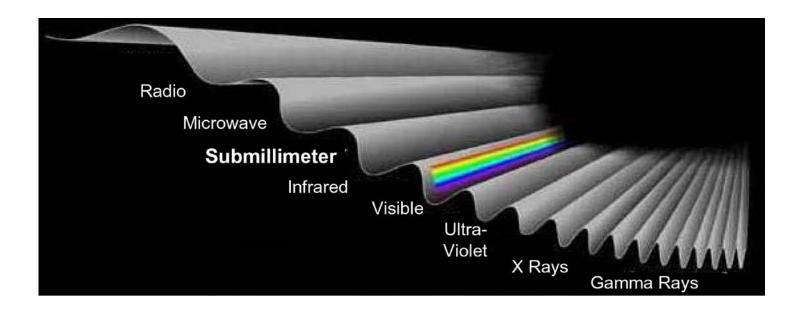
Acknowledgement



This work was carried out at the California Institute of Technology, Jet Propulsion Laboratory, under contract with the National Aeronautics and Space Administration.



Terahertz (Submillimeter) Waves

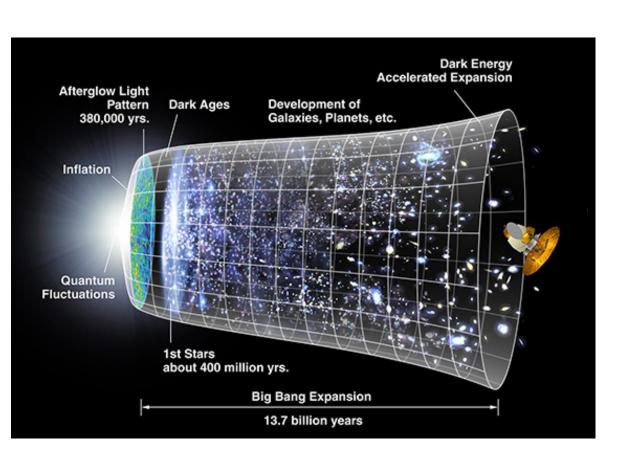


Loosely defined: 1 mm > λ > 100 μ m 300 GHz < ν < 3 THz

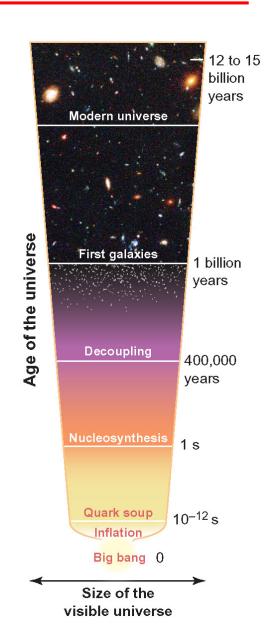
Most of the radiation in the Universe is emitted at submillimeter-wavelengths, peaking at 3 THz (if we exclude Cosmic Microwave Background).



Terahertz Science: Big Bang

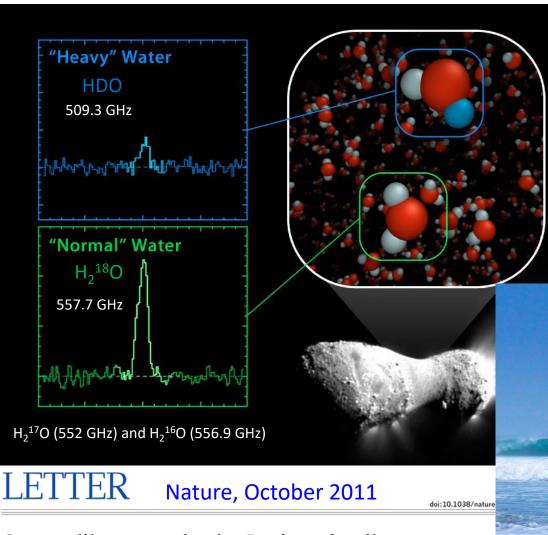


History of our Universe: Started with a Big Bang, and here we are, after 13.8 billion years!





Terahertz Science: Water



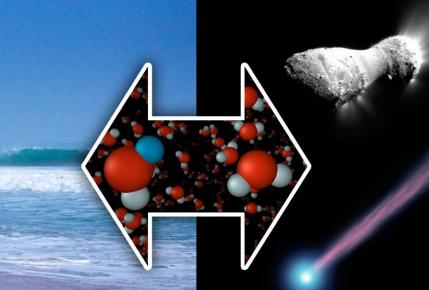
"Earth's water may have come from comets!"

Herschel Space Observatory's HIFI Instrument (JPL).



Ocean-like water in the Jupiter-family comet 103P/Hartley 2

Paul Hartogh¹, Dariusz C. Lis², Dominique Bockelée-Morvan³, Miguel de Val-Borro¹, Nicolas Biver³, Michael Küppers⁴, Martin Emprechtinger², Edwin A. Bergin⁵, Jacques Crovisier³, Miriam Rengel¹, Raphael Moreno³, Slawomira Szutowicz⁶ & Geoffrey A. Blake2

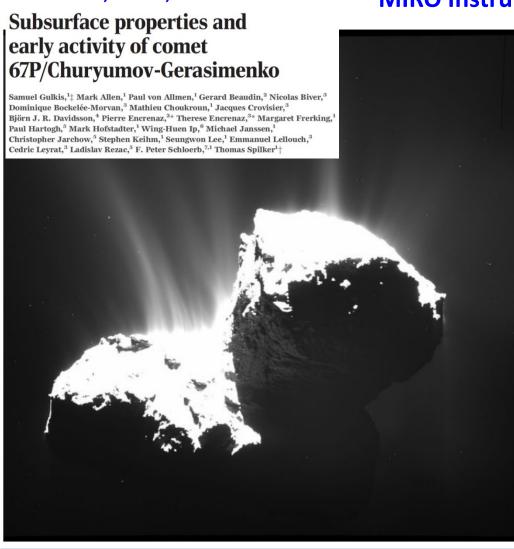




Terahertz Science: ROSETTA

Science, Jan. 23, 2015

MIRO Instrument on ROSETTA Orbiter



November 2014 image of 67P comet showing faint gas and dust.

Total water production rate varied from <u>0.3 kg/sec</u> (June 2014 – 3.9 AU) to <u>1.2 kg/sec</u> (August 2014 – 3.6 AU).

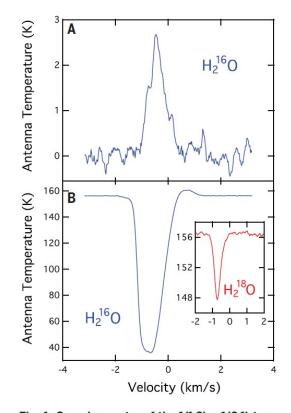
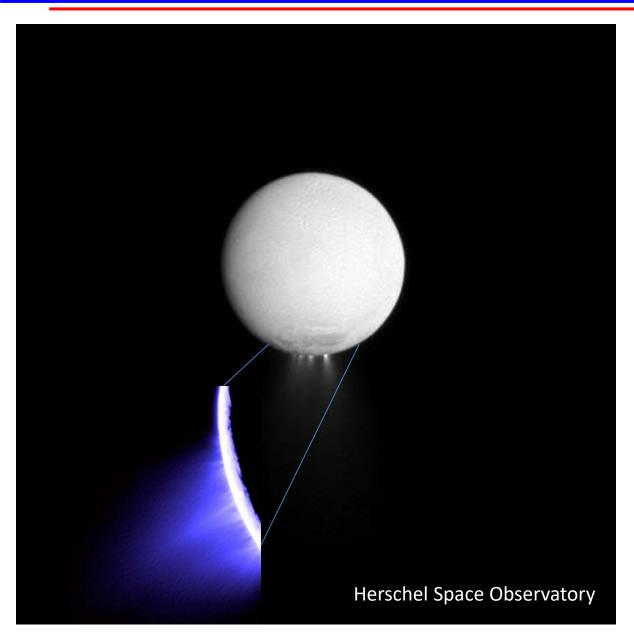


Fig. 1. Sample spectra of the 1(1,0) – 1(0,1) transitions of $\rm H_2^{16}O$ and $\rm H_2^{18}O$ lines at 556.939 GHz and 547.676 GHz, respectively, obtained with MIRO in nadir-viewing geometry.



Potential Terahertz Science: Enceladus



Saturn's moon Enceladus rains down water on Saturn!

Now we know where the water vapor in Saturn's upper atmosphere come from!

Enceladus is the only moon in the Solar System known to influence the chemical composition of its parent planet.



Potential Terahertz Science: Europa



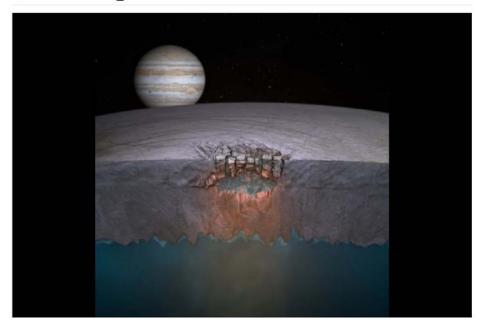
million kilometers) from the sun, on average.

of the solar system's best bets to host alien life.

But beneath its icy crust lies a liquid ocean with more water than Earth contains. This ocean is shielded from harmful radiation, making Europa one

"Europa has the best chance of having life there today," said Britney Schmidt, who studies the moon at the University of Texas at Austin and led the new study appearing in the journal Nature.

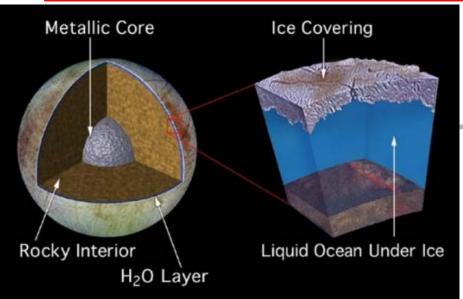
Jupiter's moon Europa: Lake theory boosts hopes for life



November 16, 2011, Washington Post. Paper in Nature.



Potential Terahertz Science: Europa



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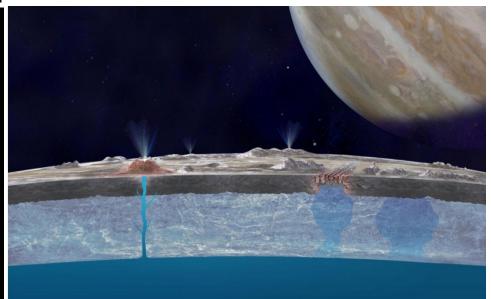
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Water plumes spark a race to Jupiter moon Europa

-) 31 December 2013 by List Grossman
- Magazine issue 2950 Subscribe and save
-) For similar stories, visit the Solar System, Space flight and Astrobiology Topic Guide

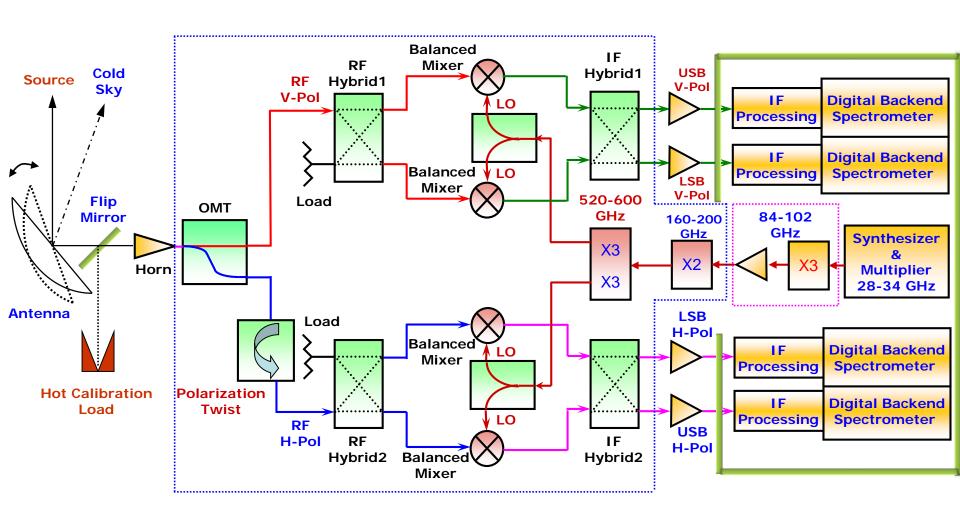


(NASA/ESA/K. Retherford/SWRI) - This is an artist's concept of a plume of water vapor ejected off the icy surface of Europa. Spectroscopic measurements from NASA's Hubble Space Telescope led scientists to calculate that the plume rises to an altitude of 125 miles and probably rains frost back onto the surface.



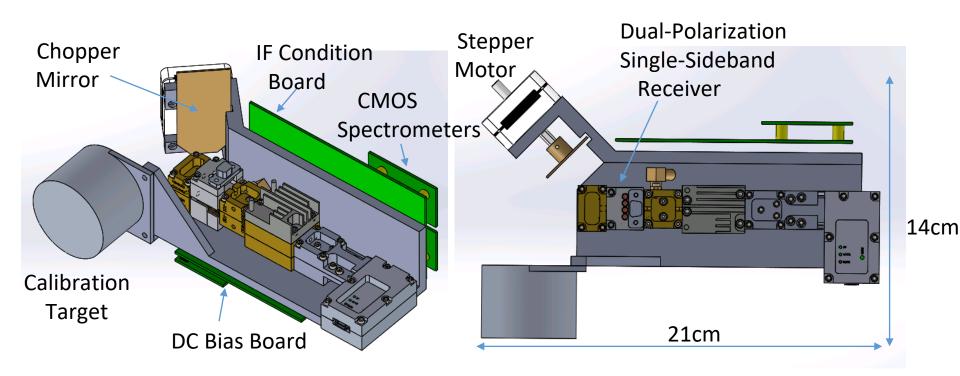


Compact Planetary Instrument



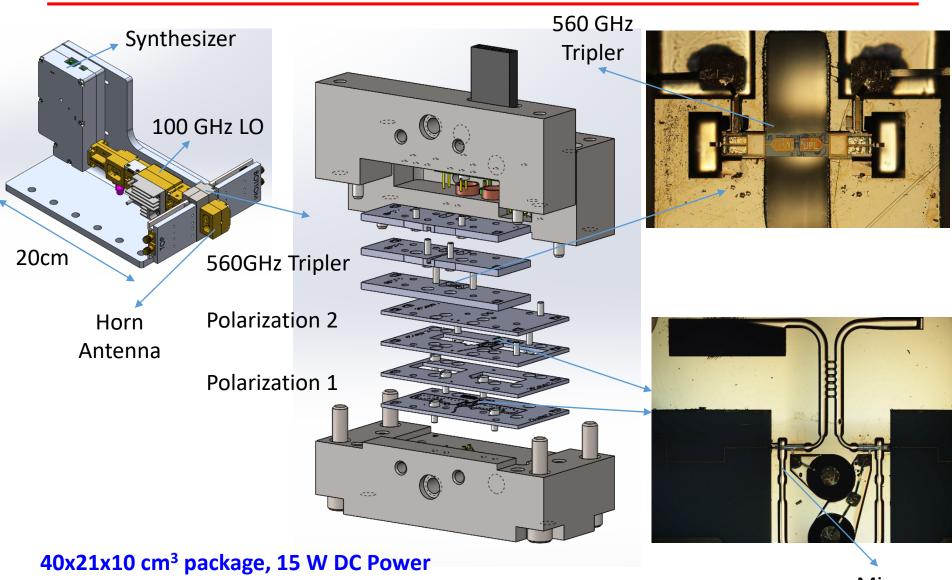


Compact Terahertz Planetary Instrument





Silicon Micromachined Packaging



Mixers

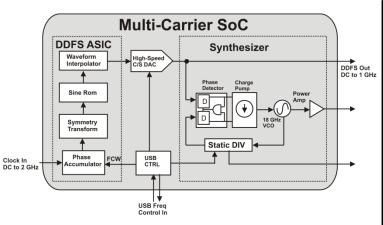


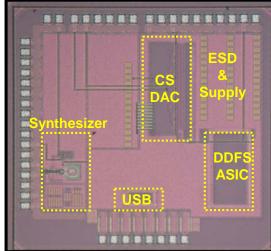
Comparison with State-of-the-Art

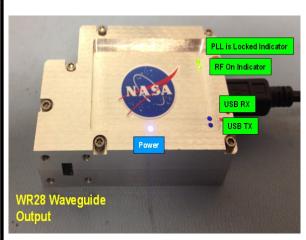
	MASS (kg)		POWER (W)	
Component	MIRO or SOA	THIS WORK	MIRO or SOA	THIS WORK
Front ends, optical bench ¹	2.8	0.5	10.0	1.0
Efficient LO synthesizers ²	4.0	1.0	20.0	9.0
Microwave downconverters	5.8	1.5	30.7	2.0
Two Back-end Spectrometers ³	6.3	2x2	26.8	2x4
Total	18.9	7.0	87.5	21.0



65nm CMOS Based DDS Based PLL Synthesizer







Chip Photograph



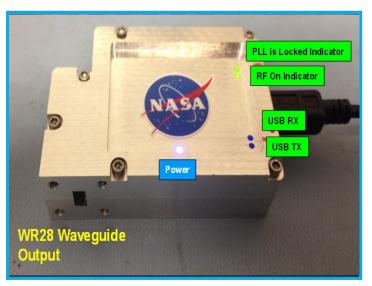
DDFS Output Spectrum





Synthesizer: Comparison with State of the Art

Advanced CMOS SoC



Feature	Value
Size	0.5 X 0.5 mm
Weight	> 0.01 g (50 g)
Power	150mW
Frequency	28.8-33.4 GHz
Phase Noise	-95 dBc/Hz (1M)

Existing DRO Based



Feature	Value
Size	20 x 20 x 5 cm
Weight	> 500 g
Power	> 6 W
Frequency	28-30 GHz
Phase Noise	-100 dBc/Hz (1M)



Silicon Micromachining

Silicon Micromachining

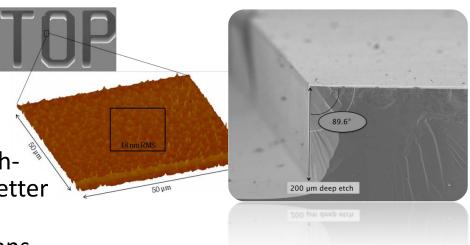
 Etch silicon wafer with plasma using a photolithographic pattern

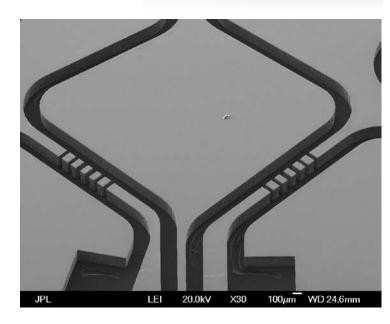
Advantages:

- Potential for lower cost because of batchprocessed device fabrication, yielding better uniformity too.
- Lithographically precise feature definitions
- Integration of bias & IF lines on silicon itself.
 Future potential for integrated CMOS silicon devices.
- Potential for higher density 2D transceiver arrays.

Disadvantages:

- Immature technology: need for process development: Not anymore!
- Challenge of wafer alignment.

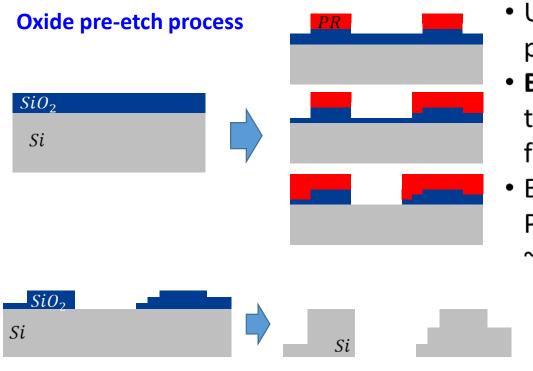






Deep Reactive Ion Etching (DRIE)

- Use of an optimized **Bosch process** to etch the silicon: Alternate exposures of SF_6 and C_4F_8 plasmas. Optimization of power, gas ratio and timing for each step.
- Use the SiO₂ as a hard mask (selectivity of 150:1) to etch the Si

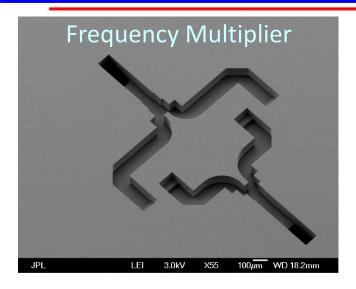


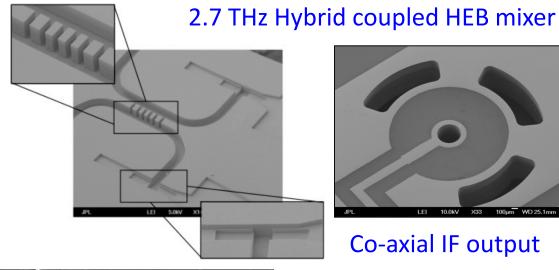
- Use of photoresist to do the SiO₂ patterning
- Etching of the differential pattern to ensure precise control of the final target
- Etching using an Inductive Coupled Plasma (ICP) process (etch rate of ~ 70nm/min)
 - DRIE process to etch the silicon, with oxide as the sole mask. NO photoresist.

DRIE process



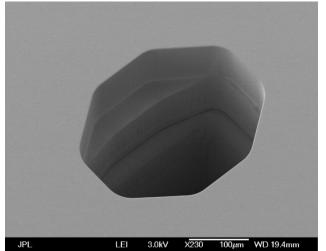
Deep Reactive Ion Etching (DRIE) at JPL



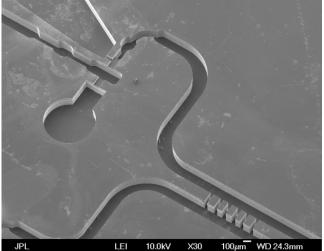




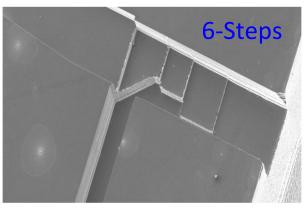
Co-axial IF output



Transition



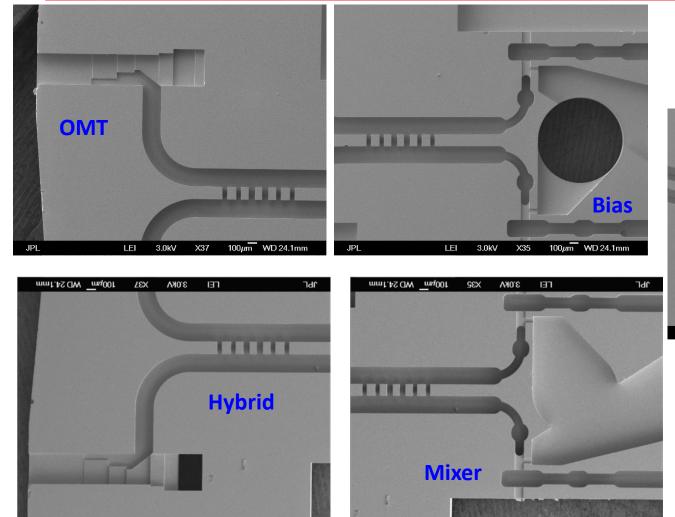
Complete Receiver

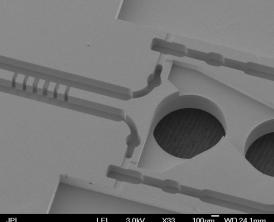


Ortho-Mode Transducer



Deep Reactive Ion Etching (DRIE) at JPL

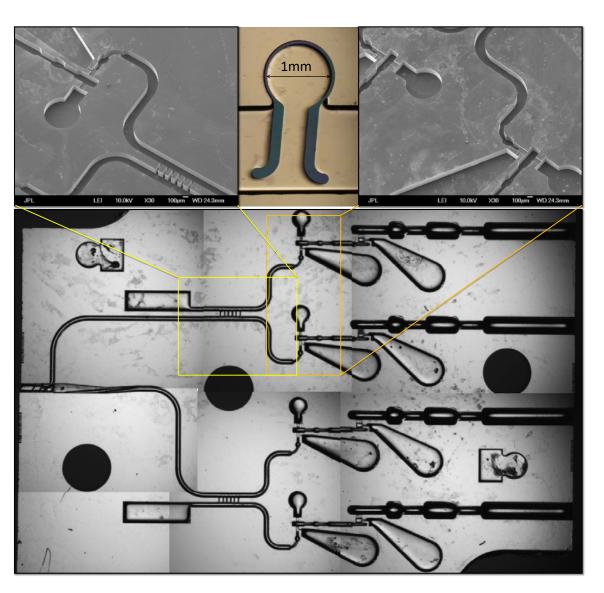




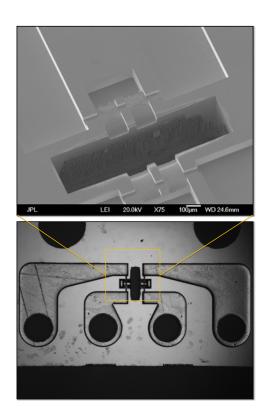
Different silicon micromachined layers before gold deposition.

Ref: C. Jung-Kubiak, et al., "A Multi-Step DRIE Process for Complex Terahertz Waveguide Components," *IEEE Transactions on Terahertz Science and Technology*, vol. 6, no. 5, pp. 690-695, September 2016.





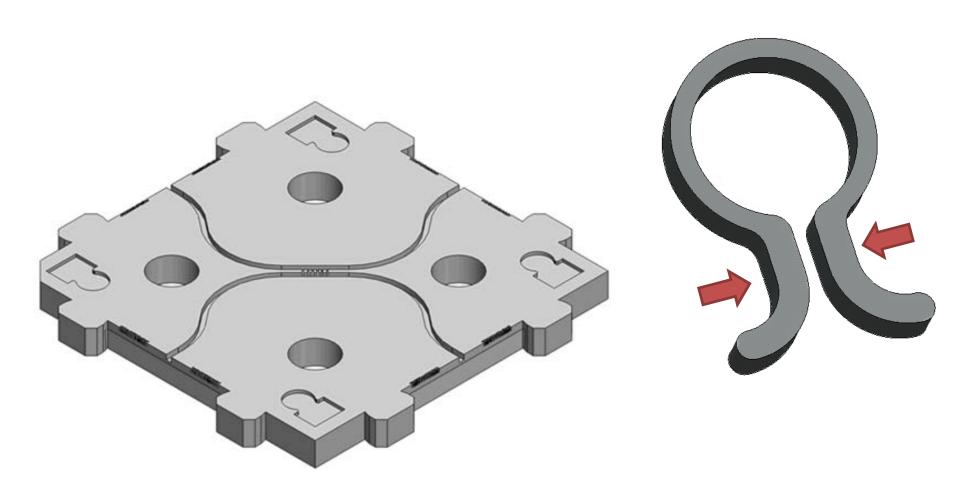
DRIE Based Silicon Micromachined Receiver



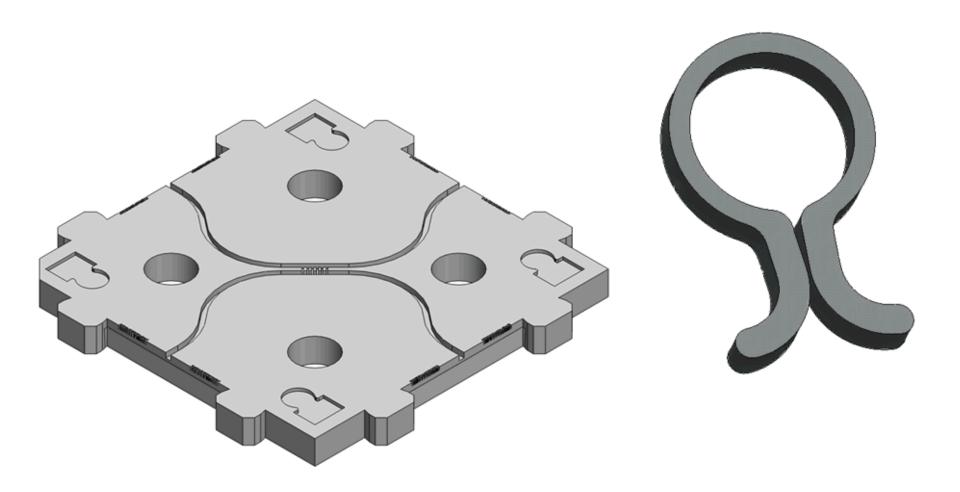
Silicon micromachined compressed pin for alignment of top and bottom wafers.

Ref: US Patent 9,512,863 B2 "Silicon Alignment Pins: An Easy Way To Realize A Wafer-To-Wafer Alignment," issued Dec 6, 2016.

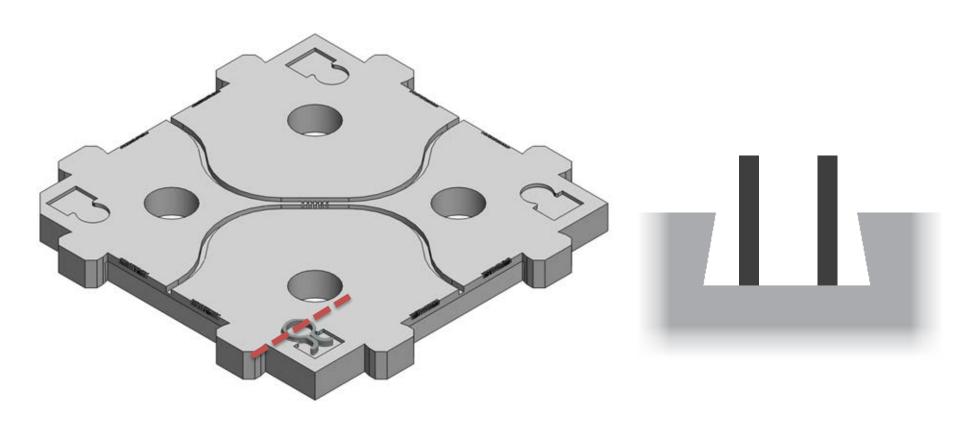




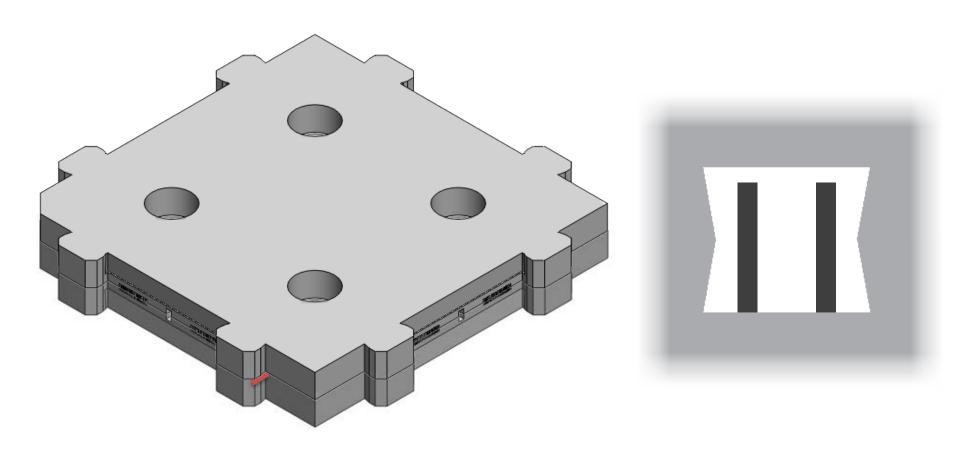






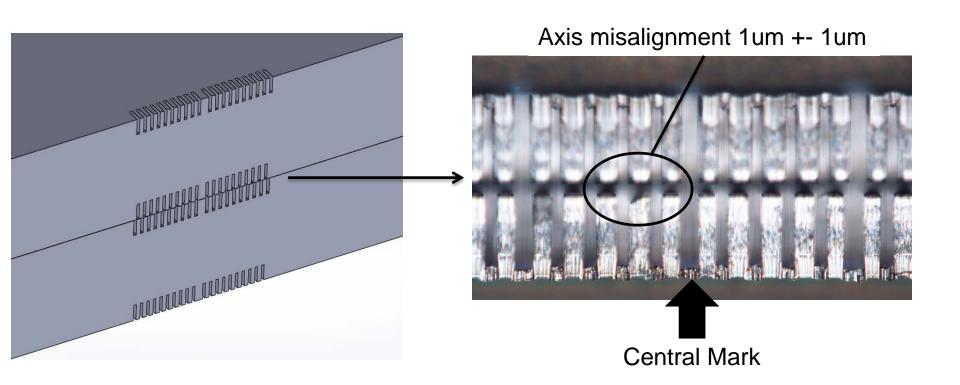








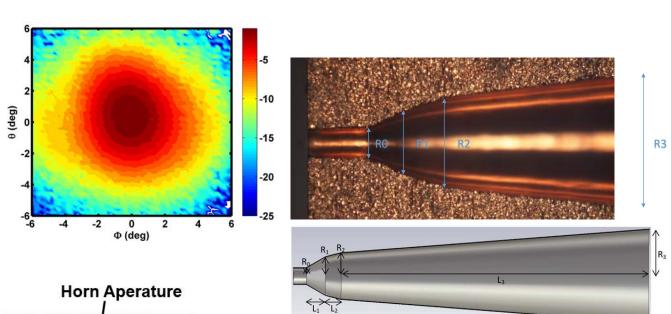
How do we align individual silicon wafers?



- Enables characterization of alignment schemes
- Improves hand alignment

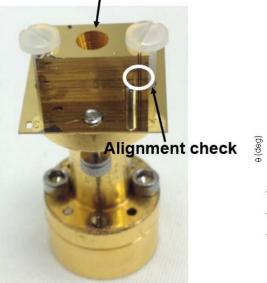


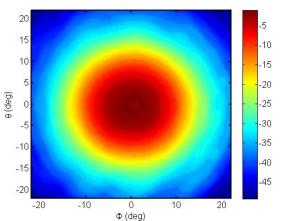
Terahertz Antennas



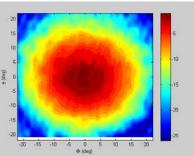


Total length = 9.45mm.











Challenges for Antennas

- Need planar low-profile antennas at terahertz frequencies to replace bulky reflector based antennas for planetary missions.
- The high-performance antennas need to be light-weight, lowprofile, and has integrated feed structure.
- Novel metasurface (MTS) antennas could be a solution: it allows efficient on-surface control of the aperture field leading to low-level of cross-polarization and beam-shaping capabilities.
- Advantages of these antennas over deployable mesh reflectors and reflectarrays is that MTS antenna has the feed on the aperture plane, eliminating the complexity associated with feed deployment.



65nm CMOS Digital Spectrometer (2GS/S)

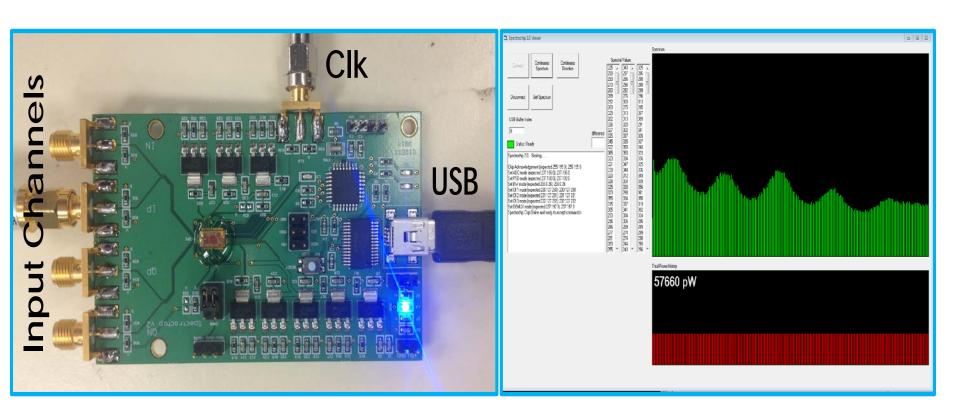
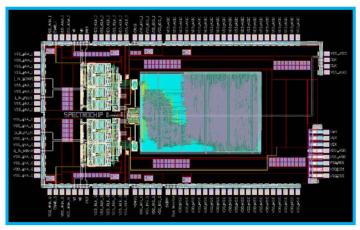


Photo of the spectrometer chip on a board (left) and a sample software interface showing white noise at the input of the spectrometer.



Spectrometer: Comparison with FPGA

Advanced CMOS SoC



Feature	Current	Planned
Size	3.5 x 2.5 mm	3.5 x 2.5 mm
Weight	<0.1g	<0.1g
Power	<400 mW	<400 mW
Channels	512	8192
Bandwidth	1.0 GHz	5.0 GHz

Existing FPGA

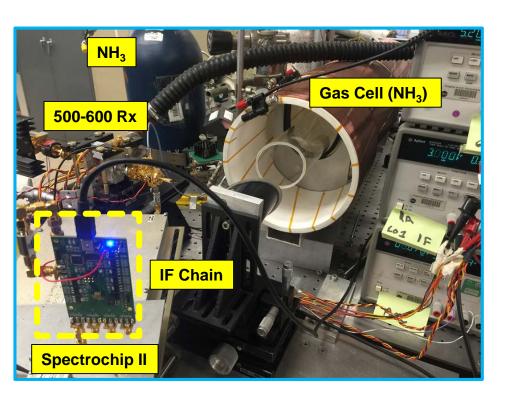


Feature	Value
Size	25 x 25 x 5 cm
Weight	>1 Kg
Power	> 12 W
Channels	4096
Bandwidth	2-3 GHz

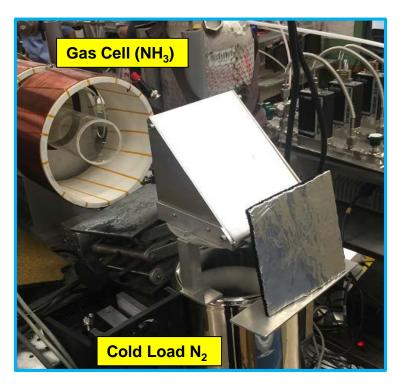


Gas Cell Testing

Setup Photograph (Front)



Setup Photograph (Back)

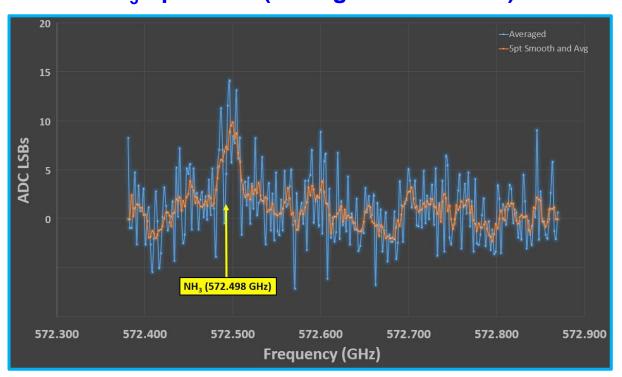


Ref: G. Chattopadhyay, et al., "Compact Terahertz Instruments for Planetary Missions," *Proc. 9th European Conference on Antennas and Propagation (EuCAP)*, Lisbon, Portugal, April 2015.



Gas Cell Testing Results

NH₃ Spectrum (averaged over 3 sets)



Spectral Results

Metric	Performance
Expected Bin	193
Peak Bin	193
SNR (Linear)	9.86 / 2.65 = 3.7

Integration Settings

- -1024X On-Chip Averages
- **-20X Software Averages**
- -3X Data sets

Ref: G. Chattopadhyay, et al., "Compact Terahertz Instruments for Planetary Missions," *Proc. 9th European Conference on Antennas and Propagation (EuCAP)*, Lisbon, Portugal, April 2015.



Summary

- Current generation heterodyne spectrometers and radiometers at terahertz frequencies for planetary exploration requires too much power (more than 50 W) and weighs too much (more than 25 kg).
- Planetary instruments with silicon micromachined front-end and CMOS based synthesizers and spectrometers will address some of these issues.
- We are developing a dual-polarized and sideband separating spectroscopic instrument with excellent performance weighing less than 10 kg and drawing less than 20 W of power.